



***Customer Proof Point
by Raymond Storage Concepts***

Founded in 1940, Standard Textile has developed a culture of innovation, quality and service. With more than 70 patents their products are engineered to deliver durability, longevity, and value.

Standard Textile, in Hebron, KY, had increases in sales and needed to store and access more raw material and finished goods.

The *Engineered Solutions* group at **Raymond Storage Concepts** worked with the facility team at Standard Textile to deliver improvements in workflow, storage capacity, selectivity, and improve safety.

The bales (upper photo) would not bulk stack beyond two high. This restricted the use of the vertical cube. As well, selectivity was limited.

The palletized cases (lower photo) were somewhat more stackable but selectivity was still a problem. Also, it was time consuming to locate and get to the needed material for the production of finished goods.



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STORAGE CONCEPTS

Customer Proof Point by Raymond Storage Concepts (con't.)

By close examination of the activity, the facility and the growth potential, **Raymond Storage Concepts** designed and installed the following:

Unarco Push Back Rack System

- ☑ Bales were double stacked on the floor in a two deep drive-in configuration.
- ☑ Three levels of pushback were installed above the floor loads.
- ☑ Double columns were specified to the first beam height for rigidity, and the front columns were wood filled to 24" to minimize the effects of impacts.
- ☑ End aisle rack guards and bright yellow building column protectors for additional rack protection.
- ☑ 110" wide aisles were specified to improve space utilization.

Trucks

- ☑ Raymond Stand-Up Counterbalance Trucks were deployed to handle floor loaded bales and dock work.
- ☑ Reach-Fork are used to maintain optimum capacity at height for the pushback levels.
- ☑ Raymond Orderpickers for case selection at all levels.



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